





## SWEDISH QUALITY

We are proud of our Swedish heritage - to sustainably manage our resources and to find solutions to every challenge.

We place the utmost importance on delivering first-class Swedish products. All our investments are therefore made cautiously and with great care. We believe in the saying Hard work pays off, and by laying a stable and secure foundation we create opportunities far beyond our region.

# INNOVATION AND PRODUCTION

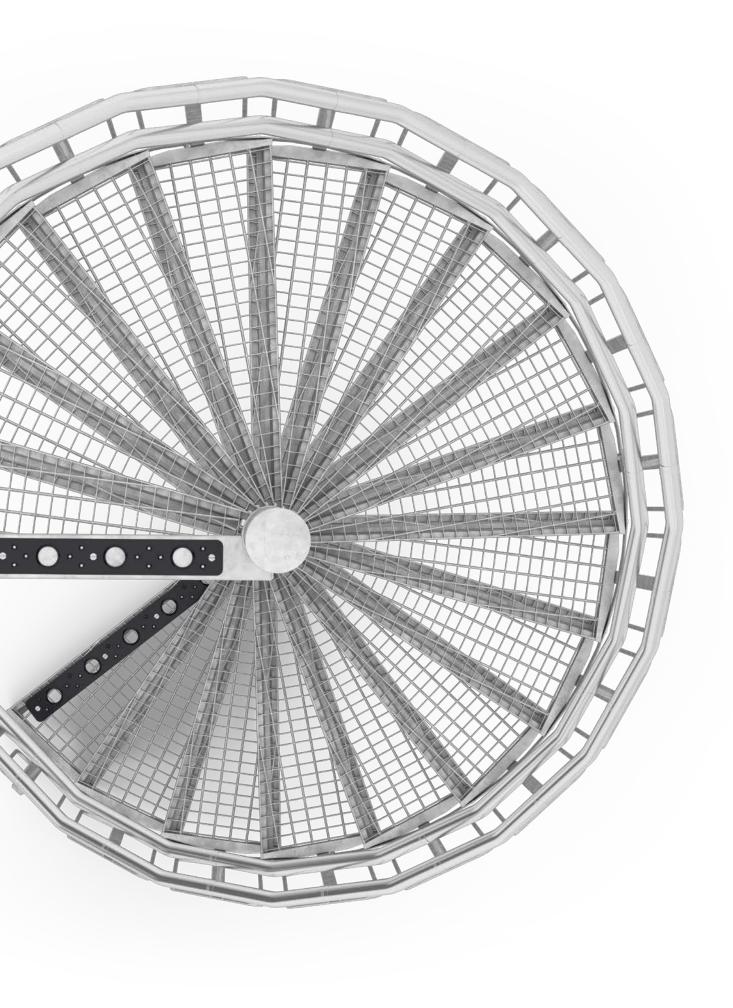
Weland AB is a leading manufacturer and supplier of spiral staircases, straight flight staircases, railings, wheelchair ramps, gangways, gratings, and mezzanines. Weland is also one of Sweden's major players in the sheet metal working sector.

We combine the wide range of products we keep in stock with extensive product knowledge, a high level of service, and fast deliveries. We continuously develop our machinery to ensure sustainable and reliable production of new, innovative products. This makes us a partner our customers can trust.

Services we provide today include laser cutting of sheet metal, punching, folding and machining on a subcontract basis.

Our factory and head office have been located in the town of Smålandsstenar, Sweden since the founding of the company in 1947.







## SPIRAL STAIRCASES FOR ALL ENVIRONMENTS

We have a wide range of spiral staircases for both external and internal environments. With its flexible design and modern architectural image, the spiral staircase can either melt into the background or be a breath-taking eye-catcher. In addition, the spiral staircase saves on space as it requires very little bottom area.

Our spiral staircases can be manufactured to turn to the left or to the right and with a different numbe of steps per revolution. The staircases are hot dip galvanised as standard and normally do not require additional load bearing structures.

The delivery comes in easy-to-assemble parts that screw together. No welding is necessary during assembly. With stock components, we can guarantee short delivery times.

More detailed information is documented on our website, weland.se, or queries can be answered by our experienced sales force.







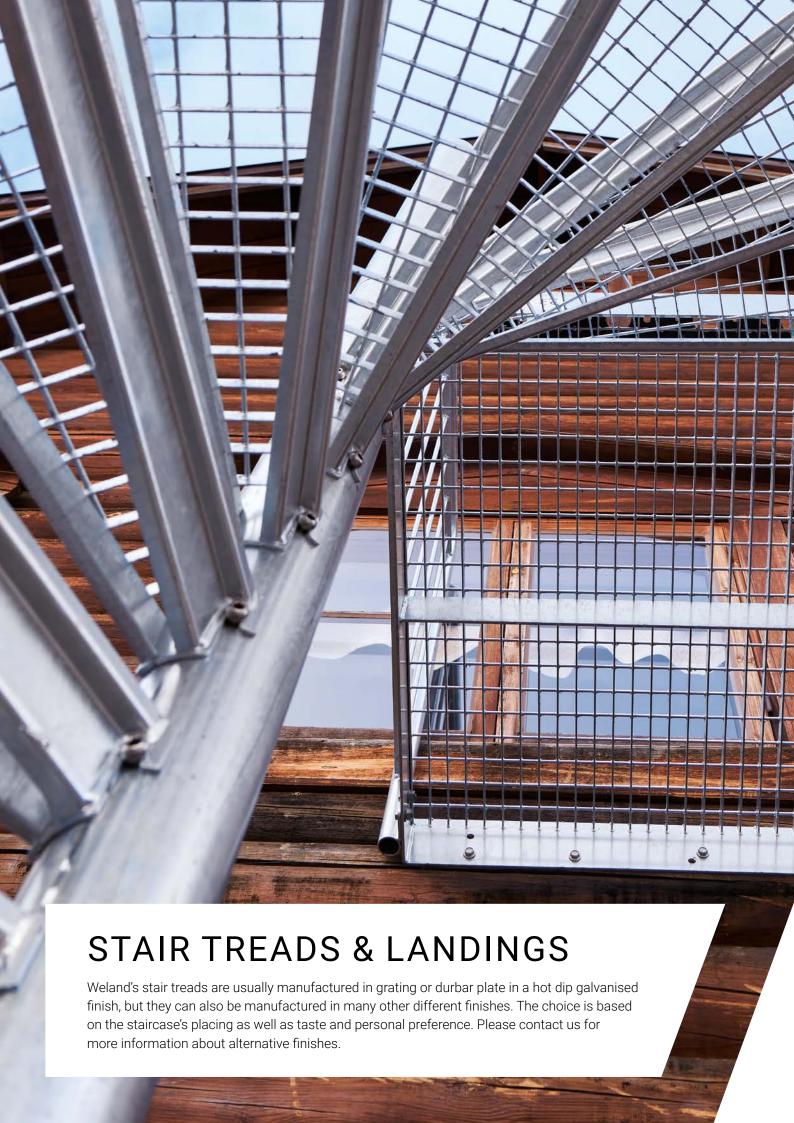
- 1. Stainless steel
- 2. Painted
- 3. Ash
- 4. Birch
- 5. Beech
- **6**. Oak

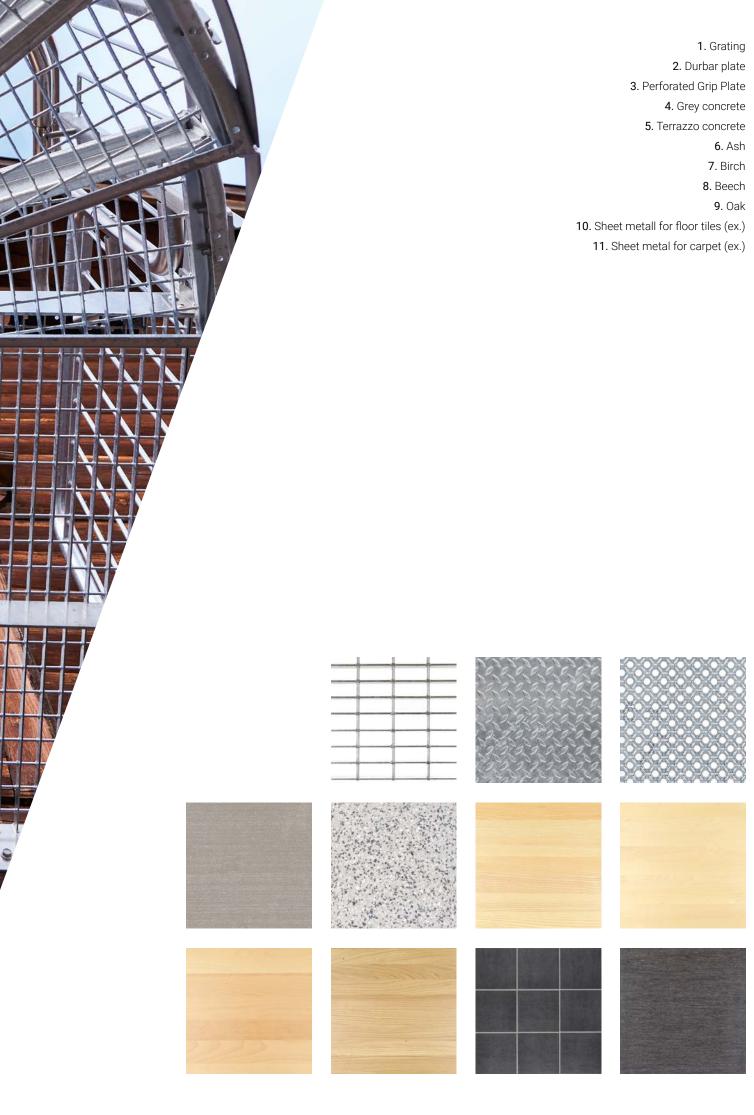
### **HANDRAILS**

Normally, our handrails are manufactured from industrial stainless steel with brushed untreated finish, with diameter  $\emptyset$  42 mm. We also offer a wide range of wooden handrails, with diameter  $\emptyset$  50 mm. A wooden handrail is primarily used as an extra handrail. We can also equip our spiral staircases with inner handrails.









### PROTECTIVE CAGES & GATES

Our protective cages and gates are designed to prevent unauthorised access to the staircase. The protective cages are made of grating as standard and are available in a variety of designs and heights.



**QUARTER** 

Protective cage that goes part way round the staircase. Height 2,250 mm.



**CIRCULAR** 

Protective cage around the entire staircase. Available in heights 2,245 mm and 4,000 mm.



STAIRCASE ENCLOSURE

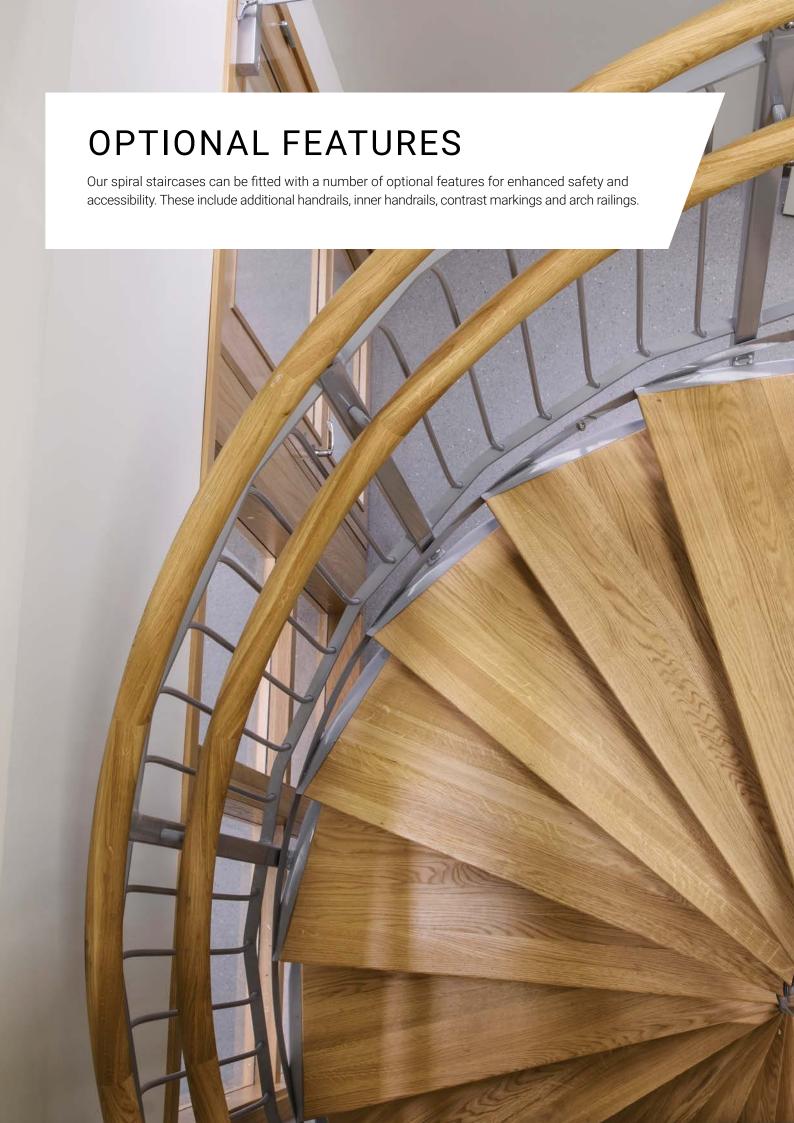
Protective cage made of perforated plate or other material. Height made to measure.



**GATE** 

A gate can be fitted to the top or bottom of the staircase.





#### EXTRA HANDRAIL

Weland spiral staircases can be equipped with one or more extra handrails. They can be set at any height, but usually one is placed at a height of 900 mm. It can also be extended by 300 mm at the start and finish of the spiral staircase.



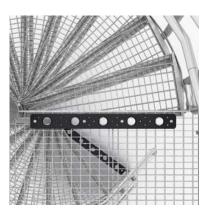
#### **INNER HANDRAIL**

Provides increased safety, for example, when two people meet. It is placed on the central tube.



#### **CONTRAST MARKING**

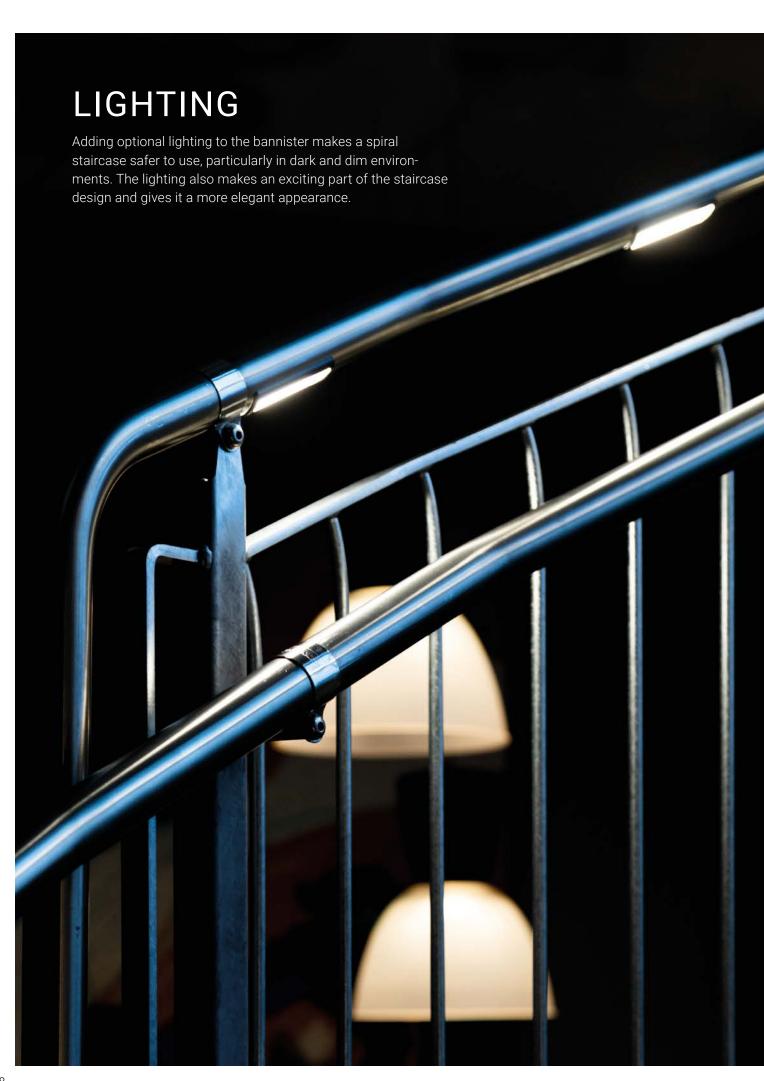
Placed on the first stair tread of each flight, as well as the front edge of landings. The design differs depending on the type of stair tread.

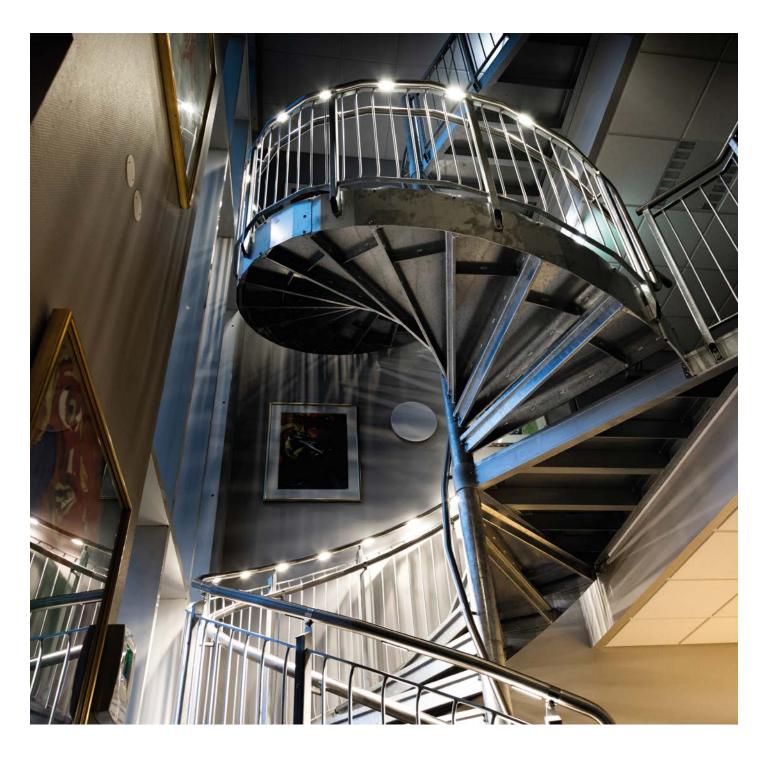


#### **ARCH RAILING**

Manufactured in many different versions. Standard height 1100 mm.



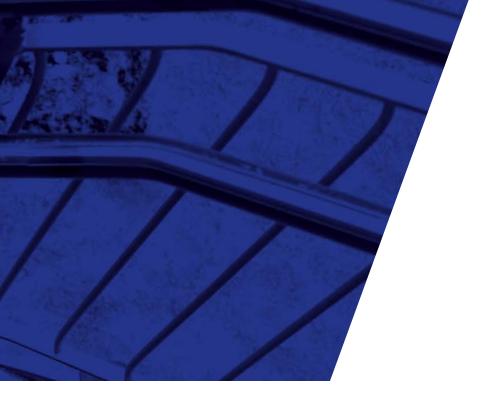












#### TO CONSIDER DURING PLANNING

- What will the staircase be used for?
- Where will the staircase be placed?
- What type of railing is under consideration?
   Are there child safety requirements?
- What type of landing and stair tread is under consideration?
- · What is the radius of the staircase?
- What type of surface treatment is required?
- Does the spiral staircase need extra equipment?
   For example, protective cage, gate etc.

#### TO CONSIDER BEFORE ORDERING

- Present where any walls, doors and windows are placed.
- · Check any requirements for child safety.
- State dimensions for any arch openings.

Many years' experience, we are happy to help you with guidance and advice during planning and design. On ordering, each spiral staircase is drawn up specially and the drawing is sent to the customer for approval prior to manufacturing.

Contact us for further information.





## OUR EMPLOYEES MAKE THE DIFFERENCE

It is not the products or machines that make Weland. It is the people. Our committed, inventive, and attentive employees who know the meaning of high quality. We carry with us the family feeling of the small company we were at our founding, and we know what closeness to the customer is all about. We call it the Weland Spirit.



